Safety Data Sheet dated 16/5/2015, version 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name: RASCObond EP Adhesive Filler B-Comp

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Hardener for epoxy products.

Uses advised against:

==

1.3. Details of the supplier of the safety data sheet

Supplier:

Rascor International AG

Gewerbestrasse 4, 8162 Steinmaur, Switzerland

Competent person responsible for the safety data sheet:

info@rascor.com

1.4. Emergency telephone number

Rascor International AG - phone: +41 44 857 11 11

fax: +41 44 857 11 00

www.rascor.ch (office hours)

Swiss Toxycological Information Center, Emergency phone 145 Poison Centre - Ospedale di Niguarda - Milan - Tel. +39/02/66101029

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture EC regulation criteria 1272/2008 (CLP)

- Danger, Skin Corr. 1A, Causes severe skin burns and eye damage.
- Danger, Eye Dam. 1, Causes serious eye damage.
- Warning, Skin Sens. 1A, May cause an allergic skin reaction. Aquatic Chronic 3, Harmful to aquatic life with long lasting effects.

Adverse physicochemical, human health and environmental effects: No other hazards

2.2. Label elements

Symbols:



Danger

Hazard Statements:

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements:

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER.

Special Provisions:

None

Contents:

trimethylhexamethylenediamine

2,4,6-tris(dimethylaminomethyl)phenol

Phenol, styrenated: May produce an allergic reaction.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

N.A.

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification: >= 10% - < 20% trimethylhexamethylenediamine

REACH No.: 01-2119560598-25-XXXX, CAS: 25513-64-8, EC: 247-063-2

- ♦ 3.3/1 Eye Dam. 1 H318
- ♦ 3.2/1A Skin Corr. 1A H314
- 1 3.4.2/1A Skin Sens. 1A H317
- 4.1/C3 Aquatic Chronic 3 H412

>= 5% - < 10% benzyl alcohol

REACH No.: 01-2119492630-38-XXXX, Index number: 603-057-00-5, CAS: 100-51-6, EC: 202-859-9

- ◆ 3.1/4/Inhal Acute Tox. 4 H332
- ◆ 3.1/4/Oral Acute Tox. 4 H302
- ♦ 3.3/2 Eye Irrit. 2 H319

>= 1% - < 2.5% 2,4,6-tris(dimethylaminomethyl)phenol

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REACH No.: 01-2119560597-27-xxxx, CAS: 90-72-2, EC: 202-013-9

3.2/1B Skin Corr. 1B H314
 3.4.2/1A Skin Sens. 1A H317
 4.1/C3 Aquatic Chronic 3 H412

>= 1% - < 2.5% Phenol, styrenated

REACH No.: 02-2119629611-43-0000, CAS: 61788-44-1, EC: 262-975-0

1 3.2/2 Skin Irrit. 2 H315

◆ 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317

4.1/C2 Aquatic Chronic 2 H411

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Immediately take off all contaminated clothing.

Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap.

CONSULT A PHYSICIAN IMMEDIATELY.

Wash thoroughly the body (shower or bath).

Remove contaminated clothing immediately and dispose off safely.

After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an opthalmologist immediately.

Protect uninjured eye.

In case of Ingestion:

Do NOT induce vomiting.

Give nothing to eat or drink.

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

A suspension of activated charcoal in water, or petrolium jelly may be administered.

In case of Inhalation:

If breathing is irregular or stopped, administer artificial respiration.

In case of inhalation, consult a doctor immediately and show him packing or label.

4.2. Most important symptoms and effects, both acute and delayed

The product is harmful following acute exposure to it and poses a serious health threat if inhaled or ingested.

The product is corrosive and, if brought into contact with the skin, causes burning, with the destruction of the entire thickness of skin tissue.

If brought into contact with the skin, the product may cause sensitisation of the skin.

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment:

(see paragraph 4.1)

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

None in particular.

Water.

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

The original ingredients or unidentified toxic and/or irritant compounds may be present in the combustion fumes.

5.3. Advice for firefighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Provide adequate ventilation.

Use appropriate respiratory protection.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Limit leakages with earth or sand.

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Rapidly recover the product, wearing protective clothing.

Suitable material for taking up: absorbing material, organic, sand

Wash with plenty of water.

Retain contaminated washing water and dispose it.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Use localized ventilation system.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

Contamined clothing should be changed before entering eating areas.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

Fine dust may form explosive mixture with air. Keep away from open flames, heat and sparks.

Do not remove shrink film in hazardous locations (because of risk of static charging/discharge)

7.2. Conditions for safe storage, including any incompatibilities

Always keep the containers tightly closed.

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No occupational exposure limit available

DNEL Exposure Limit Values

trimethylhexamethylenediamine

- CAS: 25513-64-8

Worker Industry: 0.05 mg/kg - Exposure: Human Oral - Frequency: Long Term, systemic offeets

benzyl alcohol - CAS: 100-51-6

Consumer: 25 mg/kg - Exposure: Human Oral - Frequency: Short Term, systemic effects Consumer: 5 mg/kg - Exposure: Human Oral - Frequency: Long Term, systemic effects

PNEC Exposure Limit Values

trimethylhexamethylenediamine

- CAS: 25513-64-8

Target: Fresh Water - Value: 0.0295 mg/l
Target: Marine water - Value: 0.00295 mg/l
Target: Freshwater sediments - Value: 0.18 mg/kg
Target: Marine water sediments - Value: 0.018 mg/kg
Target: Soil (agricultural) - Value: 0.019 mg/kg

8.2. Exposure controls

Eye protection:

Safety goggles.

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber. Respiratory protection:

Use adequate protective respiratory equipment.

In case of insufficient ventilation use mask with B type filters (EN 14387).

Personal Protective Equipment should comply with relevant CE standards (as EN 374 for gloves and EN 166 for goggles), correctly maintained and stored. Consult the supplier to check the suitability of equipment against specific chemicals and for user information.

Thermal Hazards:

None

Environmental exposure controls:

None

In case of insufficient ventilation use mask with AK2 filters (EN 141).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: paste
Colour: white
Odour: ammonia
Odour threshold: N.A.
pH: 11

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Melting point / freezing point: N.A.

Initial boiling point and boiling range: N.A.

Solid/gas flammability: N.A.

Upper/lower flammability or explosive limits: N.A.

Vapour density:

Flash point:

Evaporation rate:

Vapour pressure:

N.A.

N.A.

N.A.

Relative density: 1.60 g/cm³ (23°C)

Vapour density (air=1): N.A.

Solubility in water: partly soluble Solubility in oil: partly soluble

Viscosity: 300000 - 400000 mPa.s (23℃)

Auto-ignition temperature: $== \mathbb{C}$ Explosion limits(by volume): ==Decomposition temperature: N.A.

Partition coefficient (n-octanol/water): N.A.

Explosive properties: == Oxidizing properties: N.A.

9.2. Other information

Miscibility: N.A. Fat Solubility: N.A. Conductivity: N.A.

Substance Groups relevant properties N.A.

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

It may generate flammable gases on contact with elementary metals (alkalis and alkaline earth) and powerful reducing agents.

It may generate toxic gases on contact with oxidising mineral acids, halogenated organic substances, organic peroxides and hydroperoxides, and powerful oxidising agents. It may catch fire on contact with powerful oxidising agents.

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Route(s) of entry:

Ingestion: Yes Inhalation: Yes Contact: Yes

Toxicological information related to the product:

There is no toxicological data available on the mixture. Consider the individual concentration of each component to assess toxicological effects resulting from exposure to the mixture.

Toxicological information on main components of the mixture:

Toxicological information of the mixture:

N.A.

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Toxicological information of the main substances found in the mixture:
      trimethylhexamethylenediamine
       - CAS: 25513-64-8
      a) acute toxicity:
             Test: LD50 - Route: Oral - Species: Rat = 910 mg/kg
      benzyl alcohol - CAS: 100-51-6
      a) acute toxicity:
             Test: LD50 - Route: Skin - Species: Rabbit 2000 mg/kg
             Test: LD50 - Route: Oral - Species: Rat 1230 mg/kg
             Test: LC50 - Route: Inhalation - Species: Rat > 4.1 mg/l - Duration: 4h
      2,4,6-tris(dimethylaminomethyl)phenol - CAS: 90-72-2
      a) acute toxicity:
             Test: LD50 - Route: Oral - Species: Rat = 2169 mg/kg
      Phenol, styrenated - CAS: 61788-44-1
      a) acute toxicity:
             Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg
             Test: LD50 - Route: Skin - Species: Rat > 2000 mg/kg
             Test: LC50 - Route: Inhalation - Species: Rat > 5 mg/l
      Corrosive/Irritating Properties:
      Skin:
             Corrosive. The product can cause burns by contact.
      Eye:
             The product can cause damage to eyes by contact
Sensitizing Properties:
      Frequent contact may cause sensitization.
Cancerogenic Effects:
      No effects are known.
Mutagenic Effects:
      No effects are known.
Teratogenic Effects:
      No effects are known.
Additional Information:
Susceptibility to skin irritation and sensitization varies from person to person.
In a sensitized individual the allergic dermatitis may not appear until after several days or weeks of
frequent and prolonged contact.
Therefore, even though the skin irritation potential is slight, skin contact should be avoided. Once
sensitization has occurred, exposure of the skin to very small quantities of the material may cause
erythema and edema.
For this reason, the contact with the skin should be avoided. Once sensitization has occurred,
exposures to small amounts of material may cause erythema and edema locally.
If not differently specified, the information required in Regulation 453/2010/EC listed below must be
considered as N.A.:
      a) acute toxicity
      b) skin corrosion/irritation
      c) serious eye damage/irritation
      d) respiratory or skin sensitisation
      e) germ cell mutagenicity
      f) carcinogenicity
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g) reproductive toxicityh) STOT-single exposurei) STOT-repeated exposure

i) aspiration hazard

SECTION 12: Ecological information 12.1. Toxicity Adopt good industrial practices, so that the product is not released into the environment. Not available data on the mixture Biodegradability: not readily biodegradable Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. trimethylhexamethylenediamine - CAS: 25513-64-8 a) Aquatic acute toxicity: Endpoint: LC50 - Species: Fish = 174 mg/l - Duration h: 48 Endpoint: EC50 - Species: Daphnia = 31.5 mg/l - Duration h: 24 benzyl alcohol - CAS: 100-51-6 a) Aquatic acute toxicity: Endpoint: LC50 - Species: Fish = 10 mg/l - Duration h: 96 Endpoint: LC50 - Species: Fish = 460 mg/l - Duration h: 96 Endpoint: EC50 - Species: Algae = 700 mg/l - Duration h: 72 2,4,6-tris(dimethylaminomethyl)phenol - CAS: 90-72-2 a) Aquatic acute toxicity: Endpoint: LC50 - Species: Fish = 175 mg/l - Duration h: 96 Endpoint: EC50 - Species: Algae = 84 mg/l - Duration h: 72 Phenol, styrenated - CAS: 61788-44-1 a) Aquatic acute toxicity: Endpoint: LC50 - Species: Daphnia = 1-10 mg/l - Duration h: 48 Endpoint: LC50 - Species: Algae = 3.14 mg/l - Duration h: 72 Endpoint: EC50 - Species: Fish = 14.8 mg/l - Duration h: 96 12.2. Persistence and degradability 12.3. Bioaccumulative potential N.A. 12.4. Mobility in soil N.A. 12.5. Results of PBT and vPvB assessment List of substances dangerous for the environment and corresponding classification: >= 10% - < 20% trimethylhexamethylenediamine CAS: 25513-64-8 R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. >= 1% - < 2.5% 2,4,6-tris(dimethylaminomethyl)phenol CAS: 90-72-2 R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. >= 1% - < 2.5% Phenol, styrenated CAS: 61788-44-1 R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic vPvB Substances: None - PBT Substances: None 12.6. Other adverse effects

None

Not available data on the mixture

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force. Dispose of this material and its container to hazardous or special waste collection point. Avoid release to the environment. Refer to special instructions/Safety data sheets. RS 814.600 Technical Ordinance on Waste

SECTION 14: Transport information

14.1. UN number

UN Number: 2327

14.2. UN proper shipping name

ADR-Shipping Name: UN 2327 TRIMETHYLHEXAMETHYLENDIAMINES

14.3. Transport hazard class(es)

Rail/Road(RID/ADR): 8, III ADR-Upper number: NA Air (ICAO/IATA): 8, III Sea (IMO/IMDG): 8, III

LIMITED QUANTITY (3.4.6. ADR e 3.4.2. IMDG)

Dangerous goods in limited quantities

14.4. Packing group

14.5. Environmental hazards

Marine pollutant: No

14.6. Special precautions for user

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

N.A. No

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Dir. 2006/8/EC

Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) n. 453/2010 (Annex I)

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

Restriction 3

Restrictions related to the substances contained:

No restriction.

Legislative Decree no. 81 of the 9th of April 2008 Title XI "Dangerous substances - Chapter I -Protection against chemical agents"

Directive 2000/39/CE and s.m.i. (Professional threshold limit)

Legislative Decree no. 152 of the 3rd of April 2006 and subsequent modifications and additions.

(Environmental regulations)

Directive 105/2003/CE (Seveso III): N.A.

ADR Agreement – IMDG Code – IATA Regulation

Wassergefärdungsklasse (WGK):

VOC (2004/42/EC): N.A. g/l

Swiss legislation: National and local provisions must be complied with, in particular:

15.2. Chemical safety assessment

No

SECTION 16: Other information

Text of phrases referred to under heading 3:

H302 Harmful if swallowed.

H318 Causes serious eye damage.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H332 Harmful if inhaled.

H319 Causes serious eve irritation.

H315 Causes skin irritation.

H411 Toxic to aquatic life with long lasting effects.

This safety data sheet has been completely updated in compliance to Regulation 453/2010/EU.

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

NIOSH - Registry of toxic effects of chemical substances

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,

Commission of the European Communities

SAX'S - Dangerous properties of industrial materials

Istituto Superiore di Sanità - Inventario Nazionale Sostanze Chimiche

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of

Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical

Society).

CLP: Classification, Labeling, Packaging.

DNEL: Derived No Effect Level.

EINECS: European Inventory of Existing Commercial Chemical Substances.

GefStoffVO: Ordinance on Hazardous Substances, Germany.

GHS: Globally Harmonized System of Classification and Labeling of

Chemicals.

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport

Association" (IATA).

ICAO: International Civil Aviation Organization.

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ICAO-TI: Technical Instructions by the "International Civil Aviation Organization"

(ICAO).

IMDG: International Maritime Code for Dangerous Goods. INCI: International Nomenclature of Cosmetic Ingredients.

KSt: Explosion coefficient.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

LTE: Long-term exposure.

PNEC: Predicted No Effect Concentration.

RID: Regulation Concerning the International Transport of Dangerous Goods

by Rail.

STE: Short-term exposure.

STEL: Short Term Exposure limit.

STOT: Specific Target Organ Toxicity.

TLV: Threshold Limiting Value.

TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day.

(ACGIH Standard).

OEL: European threshold limit value VLE: Threshold Limiting Value. WGK: German Water Hazard Class.

TSCA: United States Toxic Substances Control Act Inventory

DSL: DSL - Canadian Domestic Substances List